

Wednesday, November 26, 2014 7:41:37 AM

126804

Page 1

Revision ID:

Item Name: Lower Cutter Assy High

Start Date: 11/26/2014 **Start Qty:** 10.00

Required Date: 11/26/2014 **Req'd Qty:** 10.00

Reference:

10

Cust Item ID:

Customer:

N900040100

Setup Start *NS1*

Stop *NS2*

Approvals: Process Plan: MCS Date: 14-11-76

Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

[illegible]

NOV 26 2014

Work Order ID 126804

126804

Page 2

Wednesday, November 26, 2014 7:41:37 AM

Item ID: 646.9602 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Lower Cutter Assy High
 Start Date: 11/26/2014 Start Qty: 10.00 *10* Cust Item ID:
 Required Date: 11/26/2014 Req'd Qty: 10.00 *10* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	Identify as per dwg & Stock Location: <u>CCk038</u>	0.00							
140									
Packaging	Memo	0.00							
Packaging	***IDENTIFY AS PER IAW MPP-120***								
150	QC21- Final Inspection - Work Order Release	0.00							
150									
QC	Memo	0.00							
Quality Control									

10x

DAS
46
-89

NOV 27 2014

14/12/2014

14-11-28

Picklist Print

Wednesday, November 26, 2014 7:41:43 AM

Page 1

Work Order ID: 126804

126804

Parent Item: 646.9602

646.9602

Parent Item Name: Lower Cutter Assy High

Start Date: 11/26/2014

Required Date: 11/26/2014

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP REV:A 12.08.13 NEW ISSUE DD VERF:JFS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
646.9701 *646.9701* Cutter Sub Assembly		Manufactured	No			110	Each	14.0000	1	10		DAS 41 9-89	14-11-26
				<u>Location</u>				<u>Loc Qty</u>					
				cck012				14					
				117888				1					
				121152				8					
				91788				5					
646.9812 *646.9812* Lower Cutter Deflector		Manufactured	No			110	Each	10.0000	1	10		DAS 41 9-89	14-11-26
				<u>Location</u>				<u>Loc Qty</u>					
				cck011				10					
				122991				10					
MS21042L08 *MS21042L 08* Nut		Purchased	No			110	Each	2,048.000	3	30		DAS 41 9-89	14-11-26
				<u>Location</u>				<u>Loc Qty</u>					
				ST304				2048					
				123900				1					
				125445				250					
				m127304				99					
				m127410				44					
				m128401				883					
				m128429				69					
				m129541				102					
				m130325				600					

2

1

2. 3

Picklist Print

Wednesday, November 26, 2014 7:41:43 AM

Page 2

Work Order ID: 126804

Parent Item: 646.9602

Parent Item Name: Lower Cutter Assy High

126804

646.9602

Start Date: 11/26/2014

Required Date: 11/26/2014

Start Qty: 10.00

Required Qty: 10.00

MS27039-08-19

Purchased

No

110

Each

878.0000

3

30

DAS

41

9-89

14-11-26

MS27039-08-19

Screw

**

Location

Loc Qty

Loc Code

ST273A

500

m130505

500

ST281

378

124309

25

125654

78

m127904

29

m130325

246

30

NAS1149FN832P

Purchased

No

110

Each

6,670.000

6

60

DAS

41

9-89

14-11-26

NAS1149FN832P

Washer

**

Location

Loc Qty

Loc Code

ST260a

4185

125268

4185

st268

430

123185

30

123522

400

ST294

2055

M130388

2055

60

Wednesday, November 26, 2014 7:41:43 AM

Shop Packet Print

Page 2

APICAL INDUSTRIES, INC.	ENGINEERING CHANGE NOTICE NO. 02743				SHEET 1 OF 1	
	DWG NO. 646.9600	REV IN/C	PREPARED BY S. HUFF	DATE: 01/07/10	EFFECT ON DWG <input type="checkbox"/> INC. <input checked="" type="checkbox"/> UNINC.	
	DWG TITLE: CUTTER ASSY					
	APPROVED BY:	ENGR <i>P. Brans</i>	MFG <i>Amel Gony</i>	QC <i>Maui Lizon</i>	EFF: NEXT ORDER	
TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE	REASON: REVISED SCREW LENGTH.					

SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER

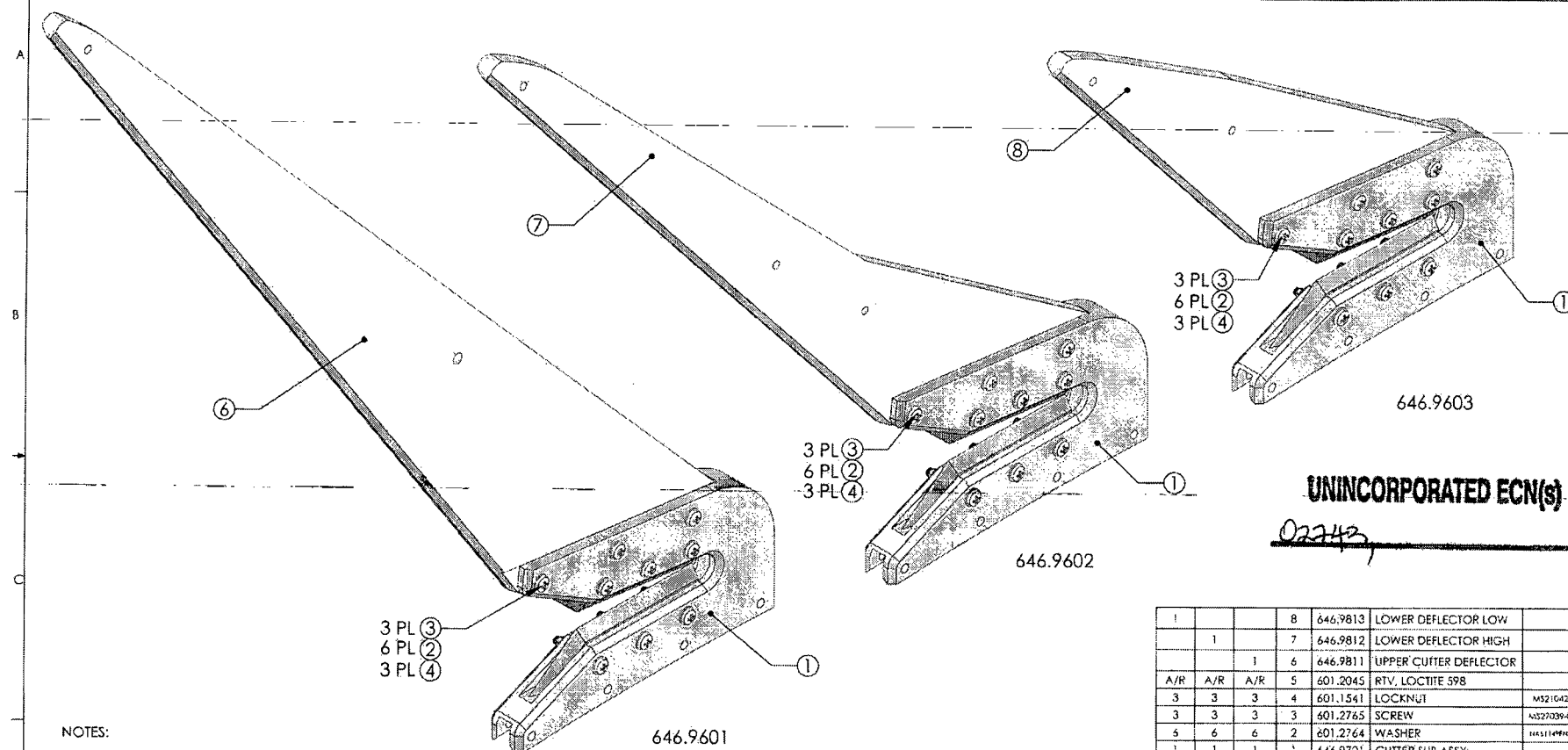
NO. 126804 M15

14-11-26

3	R	601.3157	3	3	3	SCREW	MS27039-0818
			.9603	.9602	.9601		
F/N	TC	PART NUMBER	QTY		DESCRIPTION		MATERIAL/SPECIFICATION
DOCUMENTS EFFECTED: <input type="checkbox"/> MDL <input type="checkbox"/> INSTALL INSTRUC <input checked="" type="checkbox"/> ICA <input type="checkbox"/> FMS <input checked="" type="checkbox"/> BOM							CHANGE CATEGORY <input type="checkbox"/> MAJOR <input checked="" type="checkbox"/> MINOR
DER REVIEW REQUIRED							<input type="checkbox"/> YES <input checked="" type="checkbox"/> NO

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES IS PROHIBITED.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVE
	LAST PROTOTYPE REVISION: PP-1		THRC
11/C	INITIAL RELEASE	04/30/09	P. BIRNYC



UNINCORPORATED ECN(s)

02742

NOTES:

1. IDENTIFY IAW MPP-120
2. APPLY F/N 5 AS REQUIRED TO ALL FAYING SURFACES OF F/N 1, 6, 7, & 8 UPON ASSEMBLY

1			8	646.9813	LOWER DEFLECTOR LOW				
	1		7	646.9812	LOWER DEFLECTOR HIGH				
		1	6	646.9811	UPPER CUTTER DEFLECTOR				
A/R	A/R	A/R	5	601.2045	RTV, LOCITE 598				
3	3	3	4	601.1541	LOCKNUT			M521642008	
3	3	3	3	601.2765	SCREW			A3270339-0810	
5	6	6	2	601.2764	WASHER			H611149F832JP	
1	1	1	1	646.9701	CUTTER SUB ASSY				
				646.9603	LOWER CUTTER ASSY LOW				
				646.9602	LOWER CUTTER ASSY HIGH				
				646.9601	UPPER CUTTER ASSY				
.9603	.9602	.9601	FIN#	PART #	DESCRIPTION			MATL	SPEC
QTY				PARTS LIST					
NEXT ASSY (S)				APICAL INDUSTRIES					
646.9500				2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA 92056-3512 (760)724-5300					
ORIGINAL DATE 12/20/00 1P				DESIGNER J. BRAY		CUTTER ASSY			
DRAWN BY J. BRAY				CHECKED J. BRAY		REV. NO.			
APPROVAL J. BRAY				APPROVAL J. BRAY		SCALE NONE			
CUTTER ASSY (140)				UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 3 PLACES DECIMALS ±.01 ANGLES ±.5°		SHEET 1 OF 1			

